



**Keter Poland Sp. z o.o.**

**PRODUCT SPECIFICATION**

Art. **04747**  
Form no.: 203478 or 203622,

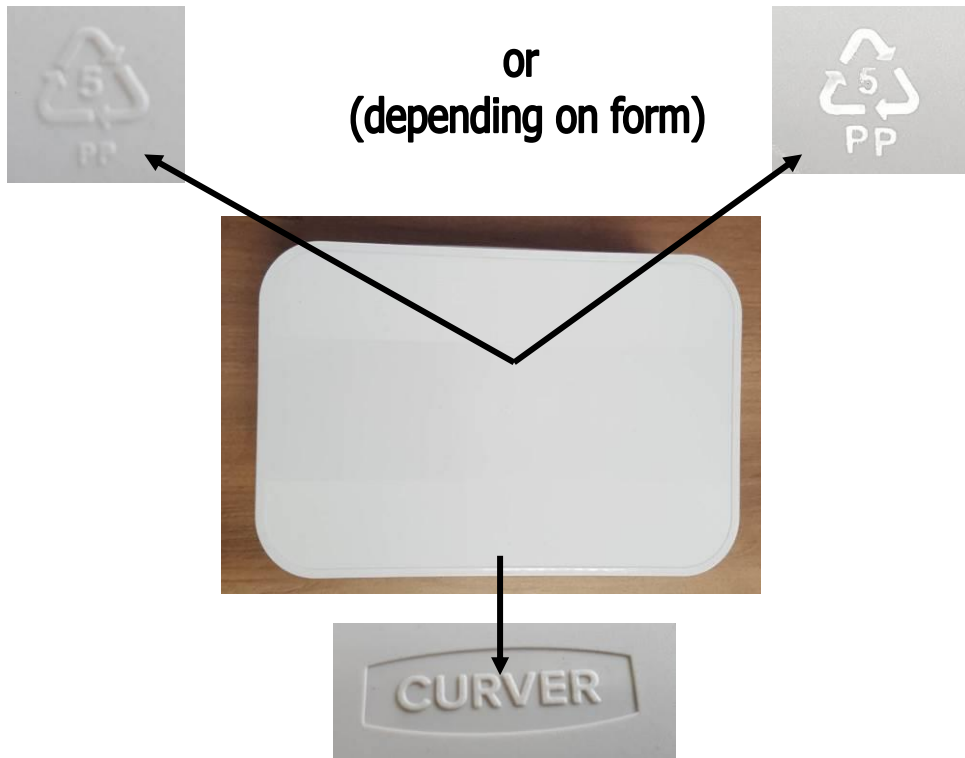
**INFINITY 4.5 L DOTS**



**I. PHOTOS**



Performed	Name Przemysław Łaziński	Date 04.12.2019	Signatures	Edition: <b>2</b>
-----------	-----------------------------	--------------------	------------	----------------------



**II. DIMENSIONS**

	Unit	Value	Deviation
Lenght	mm	260	± 5%
Width	mm	174	± 5%
Height	mm	122	± 5%
Weight	g	156	± 10%

**III. PRODUCT QUALITY (REQUIREMENTS)**

**Minor defect**



**Wrong labeling folder**

**Aesthetic aspect**

1. Full filling of the pieces.
2. Pieces without flashes.
3. Surface without impurities, color burnings, discolorations or traces of flow material.
4. No occlusions, scratches or deformations on surface.
5. Injection point finished equally out of pieces surface.

**Funkcional aspect**

6. Container must stand stable on the surface.

**Packing**

7. According of production order and packaging card.

**Control frequency**

Control point, from 1 to 7, must be checked every 2 hours.

**V.TESTS**

Two times on shift we made a hanging test. Test is about hanging 3kg load on edge of handle for 5mins. Test must be done on every handle. We hang load according to photo. In case of changing material, do test again. Test can only do: shift leader, master of production. Test result we could considered as positive when there is no breaking



**Be careful during the test !!!**

**Any deviation from control points may be admit  
after consultation with Quality Department.**