



[www.blauer-engel.de/uz113](http://www.blauer-engel.de/uz113)

## Hard set adhesive with long open time for textile and linoleum floorings



### WHERE TO USE

Hard set and long open time adhesive, suitable for bonding textile floor coverings with all types of backing materials (jute, polypropylene, Action-Bac®, woven, latex, foam, needle-punched, etc.) and needle-punches on all kinds of internal, absorbent substrates, stable in the presence of humidity.

Also suitable for bonding linoleum with natural jute-backing, cork-linoleum and cork underlays.

Suitable for:

- static and dynamic loads in residential and commercial areas (offices, hotels, auditoriums, libraries, restaurants, airports, etc);
- stresses from chair castors according to EN 12529;
- underfloor heating systems.

### TECHNICAL CHARACTERISTICS

**Aquacol T** is an acrylic, acrylic adhesive in water dispersion, formulated in a ready to use light beige paste.

Product properties:

- very easy to apply;
- excellent wetting of the back of the coverings;
- long open time: particularly suitable for patterned carpets;
- high and tough final strength;
- exposure to castor wheels in accordance with EN 12529;

- non-flammable;
- EMICODE EC1 Plus (very low emission);
- Blauer Engel DE-UZ 113;

### RECOMMENDATIONS

- Install in recommended temperatures, normally between +15°C and +35°C.
- Do not install on substrates not protected from rising damp.
- Take preliminary test onto low-absorbent substrates.

### APPLICATION PROCEDURE

#### Preparing the substrate

Substrates must be dry, absorbent, flat, sound, mechanically strong, free of dust, loose particles, cracks, paints, wax, oil, rust, traces of gypsum or other products that can interfere with bonding.

On non-absorbent substrates, apply a smoothing compound to a minimum thickness of 2 mm.

The moisture content must comply with the local regulations

It is essential to make sure there is no rising damp present.

Un-bonded screeds laid over lightweight concrete or over insulation and screeds laid directly onto earth must be separated by a vapour barrier to prevent rising damp.

To repair cracks in the substrate, consolidate and waterproof screeds, form new fast-drying screeds and

# Aquacol T



Installing large-size sheets with Aquacol T



Pressing carpet joint with roller

TECHNICAL DATA (typical values)	
<b>PRODUCT IDENTITY</b>	
Consistency:	creamy paste
Colour:	light beige
Density (g/cm <sup>3</sup> ):	1.35
pH:	8.0
Dry solid content (%):	80
EMICODE: - Blauer Engel:	EC1 Plus - very low emission DE-UZ 113 For further information refer to the Safety Data Sheet
<b>APPLICATION DATA (at +23°C - 50% R.H.)</b>	
Application temperature range:	from +15°C to +35°C
Waiting time:	10-20 min
Open time:	20-30 min
Set to light foot traffic:	approx. after 3-5 hours
Ready for use:	24-48 hours
<b>FINAL PERFORMANCE</b>	
Peel 90° adhesion test according to EN 1372 (N/mm): - linoleum: - carpet:	in compliance with EN 14259

level uneven substrates, please refer to the relevant technical documentation or contact the MAPEI Technical Services Department.

### Spreading the adhesive

**Aquacol T** is ready to use and does not need any preparation. Before using, stir the adhesive in the bucket. Apply the adhesive evenly to the substrate with a suitable notched trowel.

### Installing the flooring

Follow the manufacturer's instructions as for the laying techniques.

Leave a waiting time (10-20') according to the applied quantity, climatic conditions, substrate absorbency and type of covering. Only apply as much adhesive as can be covered within the open time (20-30') and with good transfer to the backing of the covering.

Lay the floor covering whilst the adhesive is still wet: the adhesive ridges has to be impressed. Take care to avoid air pockets and carefully rub the floor covering down to ensure good adhesive transfer to the backing. Avoid excessive stress at the seams. After some minutes installing the floor covering, it

is always necessary to carefully roll it down again or to firmly rub it down.

**Note:** waiting and open time may vary depending on temperature, relative humidity and absorbency of the substrate. They will be shorter at higher temperatures and lower humidity, but longer at lower temperatures, higher humidity and with low absorbent substrates.

### Cleaning

While still fresh, **Aquacol T** may be removed from floor coverings, tools and clothes with water. Once hardened, dry it can be removed by means of alcohol or **Pulicol 2000**.

### CONSUMPTION

Consumption varies according to the uniformity of substrate, the back of the flooring and the type of trowel used.

MAPEI n. 2/3 trowel: approx. 350-450 g/m<sup>2</sup>  
TKB B1 trowel: approx. 350-400 g/m<sup>2</sup>  
TKB B2 trowel: approx. 400-450 g/m<sup>2</sup>

### PACKAGING

**Aquacol T** is available in 5, 16 and 25 kg drums.

## STORAGE

Under normal conditions **Aquacol T** is stable for at least 12 months in its original sealed packaging. Avoid prolonged exposure to frost.

## SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

**Aquacol T** is not considered dangerous according to the current regulations regarding the classification of mixtures. During use wear protective gloves and goggles and to take the usual precautions for handling chemicals.

For further and complete information about the safe use of our product please refer to the latest version of our Safety Data Sheet.

Keep out of reach of children. Ensure good ventilation during and after application and drying. Avoid eating, drinking or smoking while processing this product. In case of contact with eyes or skin rinse immediately with plenty of water. Do not allow product to reach sewage system or any water course. Do not allow to penetrate the ground/soil. Clean tools with soap and water immediately after use. Only properly emptied containers may be recycled. Dried product residues can be disposed of as normal household waste. Product contains BIT and CIT/MIT (3:1). For information for allergic people, please call at +39/02/37673.1.

*The product contains:*

dispersion vehicle, inorganic fillers, polymer dispersion, tackifier, preservatives (VdI-RL 01/June 2004).

PRODUCT FOR PROFESSIONAL USE.

## WARNING

*Although the technical details and recommendations contained in this product data sheet correspond to the best of our*

*knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.*

**Please refer to the current version of the Technical Data Sheet, available from our website [www.mapei.com](http://www.mapei.com)**

## LEGAL NOTICE

**The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement or replace requirements per the TDS in force at the time of the MAPEI product installation.**

**The most up-to-date TDS can be downloaded from our website [www.mapei.com](http://www.mapei.com).**

**ANY ALTERATION TO THE WORDING OR REQUIREMENTS CONTAINED OR DERIVED FROM THIS TDS EXCLUDES THE RESPONSIBILITY OF MAPEI.**



This symbol is used to identify Mapei products which give off a low level of volatile organic compounds (VOC) as certified by GEV (Gemeinschaft Emissionskontrollierte Verlegewerkstoffe, Klebstoffe und Bauprodukte e.V.), an international organisation for controlling the level of emissions from products used for floors.

**All relevant references for the product are available upon request and from [www.mapei.com](http://www.mapei.com)**



Installing linoleum with Aquacol T



Massaging of linoleum joint



# Aquacol T



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