WAKOL D 3311 Linoleum and Carpet Adhesive
Technical Information

Area of application

Dispersion adhesive according to DIN EN 14259 for laying

- Linoleum flooring
- Korkment flooring
- Tufted carpet with fleece backing, synthetic second backing or jute backing
- Woven flooring
- Needle fleece flooring

on properly prepared absorbent subfloors indoors.

Special properties

1)   2)   3)   4)   5)   6)

- solvent-free as defined by TRGS 610

1) Based on the criteria of GEV (Association for Emission-controlled Laying Materials), classified as EMICODE EC1 PLUS: very low in emissions
2) Emissions class according to French law
3) Solvent-free dispersion laying materials
4) Emissions-certified construction product i.a.w. DIBt principles: Wakol GmbH, 66954 Pirmasens
5) Suitable for underfloor heating
6) Suitable for exposure to castor wheels

Technical data

Raw material base:	Acrylate dispersion
Airing time:	0 - 10 minutes
Open time:	approx. 15 minutes
Cleaning agent:	Water, before adhesive starts to dry
Storage time:	12 months at room temperature
Storage temperature:	not below +5 °C, sensitive to frost

Application and consumption[7)]

TKB B1	325 - 375 g/m²	Linoleum flooring Korkment flooring Tufting and woven flooring
TKB B2	400 - 450 g/m²	Needle fleece flooring Tufting and woven flooring with coarse backing

7) Consumption is dependent on surface structure and absorbability of subfloor.

Subfloors

The subfloor as well as the room climate conditions must meet the requirements of the applicable standards and data sheets. Subfloors must be permanently dry, solid, level, free from cracks, dirt and adhesion-inhibiting substances.

Apply corresponding Wakol levelling compounds to non-absorbent and uneven subfloors. The technical information on the primers and levelling compounds must be heeded.

Usage

Stir adhesive well before using. Using a notched trowel, apply uniformly on the subfloor, without letting the adhesive pool. Lay the flooring after an appropriate airing time and press it down firmly. Press it down again as soon as the adhesive clearly begins to hold.

Weigh down extremely stubborn flooring edges if necessary until the adhesive has set.

Grout seams in the linoleum only after an adhesive setting time of 48 hours.

Important

Processing not below floor temperature of +15 °C and room temperature of +18 °C, as well as room humidity preferably between 40 % and 65 %, maximum 75 %. All information is based on approx. 20 °C and 50 % relative air humidity.
In cold weather, warm up all laying materials in a heated room before use.

Use WAKOL D 3320 PVC Adhesive for textile flooring with PUR or PVC backing.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the currently applicable codes must be observed. We gladly provide technical advice.

The product data sheets can be found in their latest version at www.wakol.com.

This Technical Information of 12.11.2019 supersedes all previous versions.