



MAPEI

Ultrabond Eco S1000 1K

**One-component,
fibre-reinforced,
silylated polymer-based
for installing rubber**



WHERE TO USE

High performance one-component silylated polymer-based adhesive, specifically for rubber floorings. Also suitable for polyolefin-based and linoleum floor coverings.

Suitable for internal floorings, on:

- properly prepared, absorbent and non-absorbent substrates;
- underfloor heating systems.

Improved by the addition of fibres, therefore particularly suitable for static and dynamic loads, including for heavy wear use in domestic, commercial and industrial locations (e.g. hospitals, shopping centres, airports, industrial buildings, etc.).

Very tough and highly resistant to shear loads, which makes it particularly suitable for floors exposed to direct sunlight, intense mechanical stresses from forklift trucks, etc. or which are constantly exposed to water (communal kitchens, showers, etc.).

It can be used for the installation of flooring subjected to stresses from chair castors according to EN 12529.

Some application examples

Use **Ultrabond Eco S1000 1K** for bonding:

- rubber floorings (sheets and tiles, including multilayer floor coverings with rubber or foam backing).

Also suitable for bonding:

- linoleum on natural jute, polyurethane or polyolefin;
- polyolefin-based and chlorine-free floor coverings.

TECHNICAL CHARACTERISTICS

Ultrabond Eco S1000 1K is a fibre-reinforced, silylated polymer-based adhesive, formulated in a ready to use white paste.

The addition of fibres reduces the residual indentation of elastic floorings to a minimum; in the meantime, the adhesive performs better in terms of shear and peel adhesion strength, as well as dimensional stability.

Once hardened, which takes place by chemically reacting with the moisture in the air,

Ultrabond Eco S1000 1K forms a tough film resistant to moisture, water and heat that forms a strong bond on all materials normally used in the building industry.

Product properties:

- easy and ready to use, no mixing required;
- low viscosity;
- very easy to apply;
- excellent wetting of floor covering backings;
- fast setting, even at very low temperature;
- very high peel and shear strength;
- very good dimensional stability;
- easy to clean from hands and from the surface of floorings;
- exposure to chair castors in accordance with EN 12529;
- not inflammable;
- EMICODE EC1 Plus (very low emission);

Ultrabond Eco S1000 1K



Bonding rubber flooring on a non-porous substrate with Ultrabond Eco S1000 1K

TECHNICAL DATA (typical values)

PRODUCT IDENTITY

Consistency:	creamy paste
Colour:	white
Density (g/cm ³):	1.4
EMICODE:	EC1 Plus - very low emission For further information refer to the Safety Data Sheet

APPLICATION DATA (a +23°C - 50% R.H.)

Application temperature range:	+15°C to +35°C
Skin formation:	20-30 minutes
Set to light foot traffic:	5 hours
Ready for use:	24-48 hours

FINAL PERFORMANCES DATA

Peel 90° adhesion test according to EN 1372 (N/mm):	
- rubber:	> 3
- polyolefin:	> 3
- linoleum:	> 1.8

- suitable for installers who are sensitive to epoxy and epoxy/PU products;
- suitable for heavy wear use in domestic, commercial or industrial locations.

WARNING

- Install in recommended temperatures, normally between +15°C and +35°C.
- Do not install on substrates not protected from rising damp.
- In case of installing floor coverings in rolls onto non-absorbent substrates, apply the minimum amount of adhesive necessary to ensure a suitable wetting of the backing; moreover, ensure the presence of an appropriate level of R.H. (> 50%, but not more than that specified by the floor covering manufacturer).

APPLICATION PROCEDURE

Preparing the substrate

Substrates must be dry, level, sound, mechanically strong, free of dust, loose particles, cracks, paints, wax, oil, rust, traces of gypsum or other products that can interfere with bonding.

The moisture content must be the one foreseen by the regulations of each country.

It is essential to make sure there is no rising damp present. Unbonded screeds laid over light-weight concrete or over insulation and

screeds laid directly onto earth must be separated by a vapour barrier to prevent rising damp.

To repair cracks in the substrate, consolidate and waterproof screeds, form new fast-drying screeds and level uneven substrates, please refer to the relevant technical documentation or contact the MAPEI Technical Services Department.

Acclimatisation

Before starting the installation, make sure that the floor or wall covering and the substrate are acclimatised to the recommended temperatures and R.H.

Spreading the adhesive

The first time you use the product, take the lid off the drum and remove the protective seal. **Ultrabond Eco S1000 1K** is ready to use and does not need any preparation.

Apply the adhesive evenly to the substrate with a suitable notched trowel.

If left-over adhesive from previous applications is to be used, open the bucket, remove the skin formed on the surface (intended to preserve the left-over adhesive), and proceed as above.

Installing the flooring

Follow the manufacturer's instructions. Apply as much adhesive as can be covered before a surface skin is formed (20-30 minutes

at 23°C/50% R.H.) in order to guarantee a suitable transfer to the backing of the covering.

Lay covering into the still wet adhesive bed: the adhesive ridges have to be impressed.

Take care to avoid air pockets and carefully rub the floor covering down to ensure good adhesive transfer to the backing. Several minutes after installing the floor covering, it is always necessary to carefully roll it down again or to firmly rub it down.

Note: *Waiting and open time may vary depending on temperature and relative humidity. They will be shorter at lower temperatures and higher humidity; they will be longer at lower temperatures and humidity, and in presence of low/non-absorbent substrates.*

Cleaning

While still fresh, **Ultrabond Eco S1000 1K** may be removed from floor coverings and tools with a cotton cloth or **Cleaner L** or **Cleaner H**. When dry it can only be mechanically removed or by means of **Pulicol 2000**.

CONSUMPTION

Consumption varies with uniformity of substrate, the back of the flooring and type of trowel used.

MAPEI trowel no. 1: approx. 300-350 g/m²
MAPEI trowel no. 2: approx. 400-450 g/m²
Trowel TKB A1/A2: approx. 250-350 g/m²
Trowel TKB B2: approx. 350-400 g/m²

PACKAGING

Ultrabond Eco S1000 1K is available in 15 kg drums.

STORAGE

Under normal conditions, **Ultrabond Eco S1000 1K** is stable for at least 12 months in its original sealed packaging. When transported over long distances, thermally insulated containers may be required.

SAFETY INSTRUCTION FOR PREPARING AND APPLICATION

Ultrabond Eco S1000 1K is not considered dangerous according to the current regulations regarding the classification of mixtures. It is recommended to use protective gloves and goggles and to take the usual precautions for handling chemicals. For further and complete information about the safe use of our product please refer to the latest version of our Safety Data Sheet.

Keep out of the reach of children. Ensure good ventilation during and after use and drying. Do not eat, drink or smoke when using this product. In case of contact with skin or eyes rinse immediately with plenty of water. Do not allow product to reach sewage

system, water course or soil. Give only empty containers to recycling. Dried product residues may be disposed of as domestic waste. Product preservative-free. For information for allergic people or the Technical Data Sheet please call: +39/02/67373.1. Methanol separates during hardening. Ensure constant ventilation when using this product. Ensure proper ventilation for several days after laying the flooring. Wear protective gloves.

The product contains:

Mineral and fibre fillers, binder, drying agent, additives, catalyst, stabilizer (Vdl-RL 01/June 2018).

PRODUCT FOR PROFESSIONAL USE.

WARNING

Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.

Please refer to the current version of the **Technical Data Sheet**, available from our website www.mapei.com

LEGAL NOTICE

The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement or replace requirements per the TDS in force at the time of the MAPEI product installation.

The most up-to-date TDS can be downloaded from our website www.mapei.com.

ANY ALTERATION TO THE WORDING OR REQUIREMENTS CONTAINED OR DERIVED FROM THIS TDS EXCLUDES THE RESPONSIBILITY OF MAPEI.



This symbol is used to identify Mapei products which give off a low level of volatile organic compounds (VOC) as certified by GEV (Gemeinschaft Emissionskontrollierte Verlegewerkstoffe, Klebstoffe und Bauprodukte e.V.), an international organisation for controlling the level of emissions from products used for floors.

All relevant references for the product are available upon request and from www.mapei.com



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6508-12-2019 (GB)