



# Ultrabond Eco TX3

**Excellent wet grab  
adhesive with early  
build up of strength  
for textile and  
linoleum floorings**



[www.blauer-engel.de/uz113](http://www.blauer-engel.de/uz113)



## WHERE TO USE

Excellent wet grab adhesive with early build up of a tough strength, suitable for bonding textile floor coverings with all types of backing materials (jute, polypropylene, Action-Bac®, woven, latex, foam, needle felt, etc.) and needle-punches on all kinds of internal, absorbent substrates stable in the presence of humidity. Suitable also for the installation of linoleum on natural jute backings.

Suitable for:

- static and dynamic loads in residential and commercial areas (offices, hotels, auditoriums, libraries, restaurants, airports, etc);
- stresses from chair castors according to EN 12529;
- underfloor heating systems;
- double-stick installation.

## TECHNICAL CHARACTERISTICS

**Ultrabond Eco TX3** acrylic adhesive in water dispersion, formulated in a ready to use, dark beige paste.

Product properties:

- very easy to apply;
- excellent wetting of the back of coverings;
- high wet grab;

- fast development of set;
- quick leg development;
- high and tough final strength;
- suitable for castor wheels in accordance with EN 12529;
- non-flammable;
- EMICODE EC1 Plus (very low emission);
- Blauer Engel DE-UZ 113.

## WARNING

- Install in recommended temperatures, normally between +15°C and +35°C.
- Do not install on substrates not protected from rising damp.

## APPLICATION PROCEDURE

### Preparing the substrate

Substrates must be uniformly dry, absorbent, level, sound, mechanically strong, free of dust, loose parts, cracks, paints, wax, oil, rust, traces of gypsum or other products that can interfere with bonding.

On non-absorbent substrates, apply a smoothing

# Ultrabond Eco TX3



Ultrabond Eco TX3 application for fixing an acoustic underlay



Acoustic underlay installation



Ultrabond Eco TX3 application onto the acoustic underlay

## TECHNICAL DATA (typical values)

### PRODUCT IDENTITY

Consistency:	creamy paste
Colour:	light beige
Density (g/cm <sup>3</sup> ):	1.45
pH:	8.5
- EMICODE: - Blauer Engel:	EC1 Plus - very low emission DE-UZ 113 For further information refer to the Safety Data Sheet

### APPLICATION DATA (at +23°C - 50% R.H.)

Application temperature range:	from +15°C to +35°C
Waiting time:	0-10 min
Open time:	10-30 min
Set to light foot traffic:	after 3-5 hours
Ready for use:	24-48 hours

### FINAL PERFORMANCE

Peel 90° adhesion test according to EN 1372 (N/mm): - carpet with Action-Bac® backing: - carpet with foam backing: - carpet with latex backing: - needle-punch: - linoleum with natural jute backing:	in compliance with EN 14259
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compound to a minimum thickness of 2 mm. The moisture content must comply with the local regulations.

It is essential to make sure there is no rising damp present. Unbonded screeds laid over lightweight concrete or over insulation and screeds laid directly onto earth must be separated by a vapour barrier to prevent rising damp. To repair cracks in the substrate, consolidate and waterproof screeds, form new fast-drying screeds and level uneven substrates, please refer to the relevant technical documentation or contact the MAPEI Technical Services Department.

#### Spreading the adhesive

Ultrabond Eco TX3 is ready to use and does not need any preparation. Before using, stir the adhesive in the bucket. Apply the adhesive evenly to the substrate with a suitable notched trowel.

#### Installing the flooring

Follow the manufacturer's instructions as for the installation techniques.

Leave a waiting time (0-10') according to the application quantity, climatic conditions, substrate absorbency and type of covering. Make not to exceed the open time (10-30') and to ensure a good transfer to the backing of the covering.

Lay the floor covering whilst still wet: the adhesive ridges has to be impressed. Take care to avoid air pockets and carefully rub the floor covering down to ensure good adhesive transfer to the backing. Avoid excessive stress at the seams. After some minutes installing the floor covering, it is always necessary to carefully roll it down again or to firmly rub it down.

**Note:** waiting and open time may vary depending on temperature, relative humidity and absorbency of the substrate. They will be shorter at higher temperatures and lower humidity, but longer at lower temperatures, higher humidity and with low absorbent substrates.

#### Cleaning

While still fresh, Ultrabond Eco TX3 may be removed from floor coverings and tools with

water. When dry it can be removed by means of alcohol or **Pulicol 2000**.

### CONSUMPTION

Consumption varies with uniformity of substrate, the back of the flooring and type of trowel used.

MAPEI n. 2 and n. 3

trowel: approx. 400-450 g/m<sup>2</sup>

TKB B1 trowel: approx. 350-400 g/m<sup>2</sup>

TKB B2 trowel: approx. 400-500 g/m<sup>2</sup>

### PACKAGING

**Ultrabond Eco TX3** is available in 16 kg and buckets.

### STORAGE

Under normal conditions **Ultrabond Eco TX3** is stable for at least 12 months in its original sealed packaging. Avoid prolonged exposure to frost.

### SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

**Ultrabond Eco TX3** is not considered dangerous according to the current regulations regarding the classification of mixtures. During use, wear protective gloves and goggles and take the usual precautions for handling chemicals.

For further and complete information about the safe use of our product, please refer to the latest version of our Safety Data Sheet.

Keep out of the reach of children. Ensure good ventilation during and after use and drying. Do not eat, drink or smoke when using this product. In case of contact with skin or eyes, rinse immediately with plenty of water. Do not allow product to reach sewage system, water course or soil. Clean tools with soap and water immediately after use. Give only empty containers to recycling. Dried product residues may be disposed of as domestic waste. Product contains: BIT. For information for allergic people or the technical data sheet, please call: +39/02/37673.1.

*The product contains:*

water, binders, mineral fillers, preservative (VdL-RL 01/June 2018).

PRODUCT FOR PROFESSIONAL USE.

### WARNING

*Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.*

**Please refer to the current version of the Technical Data Sheet, available from our website [www.mapei.com](http://www.mapei.com)**

### LEGAL NOTICE

**The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement or replace requirements per the TDS in force at the time of the MAPEI product installation.**

**The most up-to-date TDS can be downloaded from our website [www.mapei.com](http://www.mapei.com).**

**ANY ALTERATION TO THE WORDING OR REQUIREMENTS CONTAINED OR DERIVED FROM THIS TDS EXCLUDES THE RESPONSIBILITY OF MAPEI.**



This symbol is used to identify Mapei products which give off a low level of volatile organic compounds (VOC) as certified by GEV (Gemeinschaft Emissionskontrollierte Verlegewerkstoffe, Klebstoffe und Bauprodukte e.V.), an international organisation for controlling the level of emissions from products used for floors.

**All relevant references for the product are available upon request and from [www.mapei.com](http://www.mapei.com)**



**Broadloom carpet installation onto the acoustic underlay (double stick installation)**



**Ultrabond Eco TX3 application onto self-levelling compound (direct stick installation)**



**Action Back® backed broadloom carpet installation**

# Ultrabond Eco TX3



*Application of  
Ultrabond Eco TX3 for  
installing linoleum*



*Application of  
Ultrabond Eco TX3 for  
installing needle-felt*



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