

Specifications Sheet

FIBREBOARD

Fibreboard is very bend-proof and has a high density. It is used in the automotive industry, for letter-files, boxes and much more. On request it can also be made hard for even more demanding applications.

Colours: grey, swedengrey, black, extra black

brown, red, blue, green

Thickness: 1,0 - 3,2 mm

Basis weight: 1000 - 3200 g/m²

Tolerance: basis weight and thickness +/- 5 %

Machine size: < 1200 g/m²: 242 x 308 cm

> 1200 g/m²: 244 x 308 cm

Standard sizes (there can be differences because of the basis weight)

 122 x 154 cm LG*
 81 x 154 cm LG
 61 x 154 cm LG

 122 x 102 cm SG*
 81 x 102 cm LG
 61 x 102 cm LG

 122 x 77 cm SG
 81 x 77 cm SG
 61 x 77 cm LG

 122 x 61 cm SG
 81 x 61 cm SG
 61 x 61 cm

*LG = long grain; The fibres run parallel to the longer side. *SG = short grain; The fibres run parallel to the shorter side.

other sizes: on request

Processing: machine sizes

Angle cuts – possible with guillotine cutter and circular shears punching – maximum punching size 118 x 82 cm or 122x88 cm

(depends on size and quantity) rounded and canted counters

staked off and bundled creasing, scratching

varnishing

printing: kroko or marble printing

covering: corrosion resistant and electro conductive embossing: leather, hippo, Macro or Opaco embossing

Minimum quantity: black, extrablack – 1000 kg per size and thickness

grey, swedengrey – 5000 kg per size and thickness brown, red, blue, green – 5000 kg per size and thickness

